

D VHM-Viertelrund-Profil-Fräser

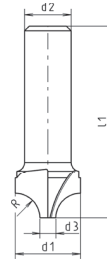
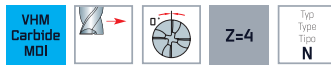
E Solid carbide quarter circle cutters

I Frese a profilo raggiato MDI

Einsatzbereich:
Empfohlen zum Fräsen von Bau-, Einsatz- und Vergütungsstählen mit normaler Festigkeit bis 1.100 N/mm² sowie für kurzspanende NE-Metalle.

Range of application:
Recommended for milling in construction steels, tempered steels and cementation steels with standard tensile strength up to 1.100 N/mm² and short-chipping of non-ferrous metals.

Impiego:
Adatte per lavorazioni di acciai da costruzione, acciai da cementazione, acciai bonificati con R fino a 1.100 N/mm², e di materiali non ferrosi a truciolo corto.



ALLUNIT®

R mm	d1 _{h10} mm	d2 _{h6} mm	d3 mm	l1 mm	Z	Code 6415 Art.-Nr.	Code 6417 Art.-Nr.
1	8	8	6	64	4	0 6415001001 00	0 6417001001 00
1,5	8	8	5	64	4	0 6415001501 00	0 6417001501 00
2	8	8	4	64	4	0 6415002001 00	0 6417002001 00
2,5	10	10	5	67	4	0 6415002501 00	0 6417002501 00
3	10	10	4	67	4	0 6415003001 00	0 6417003001 00
3,5	12	12	5	74	4	0 6415003501 00	0 6417003501 00
4	12	12	4	74	4	0 6415004001 00	0 6417004001 00
5	16	16	6	83	4	0 6415005001 00	0 6417005001 00
6	16	16	4	83	4	0 6415006001 00	0 6417006001 00
8	26,5	20	10,5	85	4	0 6415008001 00	0 6417008001 00
10	32	20	12	85	4	0 6415010001 00	0 6417010001 00
12	38	20	14	90	4	0 6415012001 00	0 6417012001 00

≤ R 6 = VHM / Solid carbide / MDI

> R 8 = nur VHM-Kopf / only solid carbide cutting part / parte taglienti metallo duro integrale