

- 1
- 2
- 3
- 4
- 5
- 6
- 7
- 8
- 9
- 10
- 11



SHAPE **M, SKM, SM**

Cone

Cutting data | Movie

i **▶**

765

Tool No.	Art.	d1	l2	d2	l1	braced	solid	α°
SM-41M	25678	3.0	8.9	3.0	38.0		✓	12°
SM-42M	25703	3.0	11.0	3.0	38.0		✓	14°
SM-42ML2	28053	3.0	11.0	3.0	50.0		✓	14°
SM-42ML3	28078	3.0	11.0	3.0	75.0		✓	14°
SM-43M	25728	3.0	16.0	3.0	38.0		✓	7°
SM-53M	25778	5.0	12.7	3.0	38.0		✓	16°
SM-1M	25503	6.0	12.7	6.0	50.0		✓	22°
SM-2M	25528	6.0	19.0	6.0	50.0		✓	14°
SM-3M	25553	6.0	25.0	6.0	50.0		✓	10°
SM-51M	25753	6.3	12.7	3.0	53.0	✓		22°
SM-4M	25578	9.6	16.0	6.0	64.0	✓		28°
SM-5M	25603	12.7	22.0	6.0	71.0	✓		28°
*SM-6M	25628	16.0	25.0	6.0	73.0	✓		31°

*8 mm shanks optional



SHAPE **N, WKN**

Inverted cone

Cutting data | Movie

i **▶**

765

Tool No.	Art.	d1	l2	d2	l1	braced	solid	α°
SN-41M	26028	2.5	3.0	3.0	38.0		✓	10°
SN-42M	26053	3.0	4.0	3.0	38.0		✓	10°
SN-53M	26103	5.0	6.3	3.0	38.0		✓	10°
SN-1M	25853	6.0	8.0	6.0	50.0		✓	10°
SN-51M	26078	6.3	6.0	3.0	44.0	✓		10°
SN-2M	25878	9.6	9.5	6.0	53.0	✓		13°
SN-4M	25903	12.7	12.7	6.0	57.0	✓		28°
*SN-6M	25928	16.0	19.0	6.0	63.0	✓		18°
*SN-7M	25978	19.0	16.0	6.0	60.0	✓		30°

*8 mm shanks optional