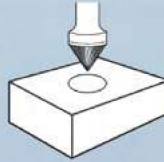




SHAPE

J, KSJ, SJ

Countersink 60°



| | |
|--------------|-------|
| Cutting data | Movie |
| | |
| 765 | |

| Tool No. | Art. | d1 | l2 | d2 | l1 | brazed | solid |
|----------|-------|------|------|-----|------|--------|-------|
| SJ-42M | 24903 | 3.0 | 2.5 | 3.0 | 38.0 | | ✓ |
| SJ-1M | 24678 | 6.0 | 4.0 | 6.0 | 50.0 | | ✓ |
| SJ-3M | 24703 | 9.6 | 8.0 | 6.0 | 55.0 | ✓ | |
| SJ-5M | 24728 | 12.7 | 11.0 | 6.0 | 58.0 | ✓ | |
| *SJ-6M | 24753 | 16.0 | 14.5 | 6.0 | 61.0 | ✓ | |
| *SJ-7M | 24803 | 19.0 | 17.5 | 6.0 | 65.0 | ✓ | |
| *SJ-9M | 24853 | 25.0 | 24.5 | 6.0 | 68.0 | ✓ | |

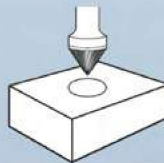
*8 mm shanks optional



SHAPE

K, KSK, SK

Countersink 90°



| | |
|--------------|-------|
| Cutting data | Movie |
| | |
| 765 | |

| Tool No. | Art. | d1 | l2 | d2 | l1 | brazed | solid |
|----------|-------|------|------|-----|------|--------|-------|
| SK-42M | 25153 | 3.0 | 1.5 | 3.0 | 38.0 | | ✓ |
| SK-1M | 24928 | 6.0 | 3.0 | 6.0 | 50.0 | | ✓ |
| SK-3M | 24953 | 9.6 | 4.7 | 6.0 | 52.0 | ✓ | |
| SK-5M | 24978 | 12.7 | 6.3 | 6.0 | 54.0 | ✓ | |
| *SK-6M | 25003 | 16.0 | 8.0 | 6.0 | 57.0 | ✓ | |
| *SK-7M | 25053 | 19.0 | 9.5 | 6.0 | 58.0 | ✓ | |
| *SK-9M | 25103 | 25.0 | 12.7 | 6.0 | 60.0 | ✓ | |

*8 mm shanks optional

- 1
- 2
- 3
- 4
- 5
- 6
- 7
- 8
- 9
- 10
- 11