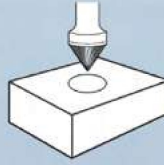




SHAPE

J, KSJ, SJ

Countersink 60°



Cutting data	Movie
765	

Tool No.	Art.	d1	l2	d2	l1	brazed	solid
SJ-42M	24903	3.0	2.5	3.0	38.0		✓
SJ-1M	24678	6.0	4.0	6.0	50.0		✓
SJ-3M	24703	9.6	8.0	6.0	55.0	✓	
SJ-5M	24728	12.7	11.0	6.0	58.0	✓	
*SJ-6M	24753	16.0	14.5	6.0	61.0	✓	
*SJ-7M	24803	19.0	17.5	6.0	65.0	✓	
*SJ-9M	24853	25.0	24.5	6.0	68.0	✓	

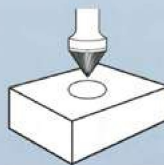
*8 mm shanks optional



SHAPE

K, KSK, SK

Countersink 90°



Cutting data	Movie
765	

Tool No.	Art.	d1	l2	d2	l1	brazed	solid
SK-42M	25153	3.0	1.5	3.0	38.0		✓
SK-1M	24928	6.0	3.0	6.0	50.0		✓
SK-3M	24953	9.6	4.7	6.0	52.0	✓	
SK-5M	24978	12.7	6.3	6.0	54.0	✓	
*SK-6M	25003	16.0	8.0	6.0	57.0	✓	
*SK-7M	25053	19.0	9.5	6.0	58.0	✓	
*SK-9M	25103	25.0	12.7	6.0	60.0	✓	

*8 mm shanks optional

- 1
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- 11